IntelliZone $2 \cdot 24V$

Comfort Zoning System Four Zone Capability



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IntelliZone $2 \cdot 24V$

The IntelliZone2 • 24V Comfort Zoning System is a residential and/or commercial zone control system which works with traditional 24V non-communicating geothermal heat pumps to condition up to 4 zones. Each zone is controlled by its own space thermostat and damper motor(s) using a maximum 1-inch W.G. inlet static pressure at zone dampers. The IntelliZone2 • 24V monitors the thermostats, puts the system in the proper mode of operation, and energizes the correct number of stages of heating or cooling.

The IntelliZone2 • 24V was designed to solve problems that are inherent with the concept of HVAC zoning by:

- Using "Multiple Level" zone calls (Heating 0-3, Cooling 0-2), allowing the controller to better estimate the demand of each zone and thus condition space most efficiently
- Designed a high value control which is both easy to install and service



The IntelliZone2 • 24V System is a perfect match for basic geothermal systems, extending comfort and energy savings.

By choosing or specifying IntelliZone2 • 24V Series products, you can be assured that your customer is investing in an exceptional comfort system and peace of mind for many years to come.

Introduction

The IntelliZone2•24V Comfort Zoning system is to be used with heat pumps/air handlers equipped with Aurora Base Controls (ABC) or Premier Controls. If the heat pump/air handler has Aurora AXB or AHB controls you must use the IntelliZone2 Comfort Zoning system.

Zoning is a method of ensuring that all areas of a home or building receive the right amount of heating or cooling. Zoning allows the occupant to independently control the temperature in each area of the building. If desired, all areas can be adjusted for occupancy patterns and uses. Zoning is particularly useful where normal heat distribution patterns result in uneven temperature control. For example, a building that is partly below grade can use zoning to eliminate uneven temperature control between the basement and the rest of the building. Large buildings that might have long, unequal length duct runs can use zoning to equalize the delivery of conditioned air. Buildings with many large windows can use zoning to compensate for solar heat gain and radiation losses at night.

Along with providing comfort, zoning can provide energy savings by keeping various zones at desired set points without over-cooling or overheating. In effect, zoning mandates that the heating/cooling system condition only the portions (or zones) of the building which need to be conditioned. This translates into shorter compressor run times and ultimately lower space conditioning bills.



The above illustration is representational and is not intended as a guide for IntelliZone2 • 24V system installation.

IntelliZone2 • 24V Features

IntelliZone2 • 24V Features

- Up to 4 zones possible in dual capacity units and 2 zones for single speed units
- 4.3 in. Color touchscreen MasterStat for ease of use
- TPCC32U01, SensorStat-Remote-Kit, ZoneStat, or SensorStat options for zones 2-4
- Communicating thermostat features:
 - Full zone setback programming from each zone.
 - Dealer configuration mode
 - Full color touchscreen display
- Full text Faults/Alarms from IntelliZone2 24V System
- Adjust zone setpoints from MasterStat, TPCC32U01 or ZoneStat
- 2 (spring) or 3 wire damper options.
- Central Zone option operates all dampers open on temperature measurement from MasterStat for construction or service operation.
- Economy/comfort settings for each zone to reduce operating costs In less important rooms.
- Zones are 'sized' to provide more proper compressor and blower staging.
- Staging flexibility allows several up/down staging options for customization to your application.

Flexibility in Zone Comfort Control

The IntelliZone2 • 24V allows comfort or economy mode selections for each zone.

In 'Comfort Mode' a single zone call for conditioning will engage the compressor and allow a minimal set point variation, thus providing ultimate comfort. However in 'Economy Mode' a single zone call for conditioning will be ignored until either a next level call for that zone or a second zone call occurs. This will allow slightly greater temperature fluctuations in these zones allowing lower operating costs in areas such as rec rooms, unused bedrooms where slightly higher temperature variation would not be noticeable.

Flexibility in System Staging (single or dual capacity equipment)

The IntelliZone2 • 24V System allows four different staging options. Once the compressor call has been initiated by a zone, the compressor will be upstaged using one of four staging options in single or dual capacity equipment. Separate staging options are available for heating and cooling. The modes are Normal, Quicker, Faster1 and Faster2. More detail is listed later in this document.

Eliminating Bypass Damper

By utilizing the full functionality of the ECM blower motor, the bypass damper can be eliminated from the zone system. In effect, the ECM replaces the bypass damper.

In conventional systems, the air handling device can deliver airflow only at one or two levels, which means a significant amount of excess air must be "bypassed" to the return. By looking at which zones are calling, the IntelliZone2 \bullet 24V determines the most efficient compressor speeds. The heat pump will control the blower speeds and as long as there are 3-4 blower speeds online for G (continuous fan), Y1, Y2, and W the system has the ability to deliver the correct amount of airflow that the structure is calling for, there is no need for bypass.

By varying the airflow level per the needed output capacity of the heat pump, bypass is eliminated and the correct amount of air is delivered to the house. Consult the heat pump technical literature for more information on airflow setup.

Efficient Space Conditioning

Traditional zone control systems control single-speed compressors and single-speed blowers and typically use single heating and cooling calls to determine space conditioning needs. By operating at only one capacity level, these traditional systems are seriously handicapped in their ability to handle the varying load of the structure.

The IntelliZone2 • 24V control system controls the single and dual-capacity equipment with multiple level zone calls allows the IntelliZone2 • 24V to better match the demands of the space.

One of the goals of the IntelliZone2 • 24V system is to minimize operation by operating at the lowest, most efficient speed possible. The IntelliZone2 • 24V makes logic decisions which minimize compressor run-times and help decrease energy cost. For example: If one or more zones have Y1 demand calls, the thermostat has determined that the particular zones need conditioning, but the demand is at a low level. The IntelliZone2 • 24V control algorithm will take these low level calls and determine what compressor capacity will satisfy the zone calls. Thus, the system operates in lower capacity most of the time and intelligently provides costefficient space conditioning control.

Many times, as in any structure, the space conditioning peak load for each zone can happen at a different time throughout the day. This may be due to sun, wind, or even the zone use. This diversity can sometimes allow slightly smaller capacity equipment to condition one zone during its morning peak and then condition another during its afternoon peak, whereas an unzoned structure would have to be sized with larger capacity equipment to condition both areas at once.

Design Features

Full Color Touchscreen Display and Diagnostic LEDs

With traditional zone control systems, the installer typically has a difficult time determining the status of the inputs and outputs of the zone control board. The IntelliZone2 Panel employs an LED for each output and the color display shows all inputs and outputs. With just a glance, the installer is able to quickly determine what inputs the IntelliZone2 is receiving and what outputs the IntelliZone2 is sending to the unit via the IntelliZone2 • 24V relay board.

ZN	SIZE	PRIO	NORM	CL	HT	TEMP	CALL	DAMPER
ZI	70	CMF	37%		78	78	н	Open
Z2	45	CMF	24%		72	74		Closed
Z3	45	CMF	24%		72	74		Closed
Z4	25	ECO	13%		60	74		Closed
Z4	25	ECO	13%		60	74		Close
						NEXT	1.0	BACK

ZONE STATUS ZONE CALL Mode: Comp Spd: Fan:	2 Heat Hi On		
Unit demand: Fan demand: Dehumid: Dehumid: Heat Staging:	48 63 50/ 29% OFF FASTER I	Aux Heat Damper: Comp Type:	OFF POWER N/A
Fan Staging	N/A		BACK

Application Flexibility

- Multiple level zone calls communicate exact zone load requirements for intelligent equipment control.
- Controls up to four zones with dual capacity compressor and two zones with single-speed compressor
- Zone size as small as 25% of whole house with dual capacity compressor and 50% single speed
- Individual zone-selectable economy or comfort modes.
- Four staging options (normal, quicker, Faster1 and Faster2) to allow a wide range of comfort and energy consumption solutions.
- Separate staging options available for heating and cooling
- Simple, reliable thermostat operation; simple programming for the homeowner.
- Individual zone-selectable continuous or intermittent blower.
- Smart algorithm serves simultaneous heating and cooling demands.
- Reduces blower power consumption.

IntelliZone2's Sophisicated Microprocessor Control with LEDs to Display Inputs and Outputs



- Installation and Service Advantages
- Bypass damper not needed (minimal oversizing of ductwork may be desired).
- All low voltage wiring (24VAC).
- Central mode control for temporary conditioning of the whole house using one thermostat.
- Low cost communicating zone thermostats.
- Three-wire or two-wire damper actuators for maximum performance and reliability.
- Transformer with integrally mounted circuit breaker.
- LED indicators (damper operation, mode, fault) and troubleshooting screens displayed on MasterStat for easy diagnostics.

IntelliZone2 • 24V Components







IntelliZone2 MasterStat

The IntelliZone2 MasterStat is the master control for the system and has all of the programming for operation. It is a 4.3 in. communicating color touch screen device that also functions as a zone thermostat for Zone 1. Optional remote sensor capability is also available.



IntelliZone2 ZoneStat

The IntelliZone2 ZoneStat is a zone thermostat option for any of Zones 2 through 4. It has full setback capability and communicates to the IntelliZone2 system.



IntelliZone2 SensorStat

The IntelliZone2 SensorStat is a zone thermostat option for any of Zones 2 through 4. It has full setback capability (through the MasterStat interface only) and communicates to the IntelliZone2 system.





IntelliZone2 Outdoor Sensor

The IntelliZone2 Outdoor Sensor measures the outdoor temperature and communicates to the IntelliZone2 system. This temperature is displayed on the MasterStat, and also used to balance response as well as auxiliary electric heat use. The Outdoor Sensor is included in every kit.

TPCC32U01 (Optional) (Firmware Version 3.01 or Later)

The TPCC32U01 is a 4.3 in. communicating color touch screen device that can be used as a zone thermostat for zones 2 through 6. It has full set back capability and communicates to the IntelliZone2 System.



The SensorStat-Remote-Kit is an option for an invisible thermostat installation and communicates with the IntelliZone2 relay panel. The kit will include the SensorStat-Remote, TSU03 (mud in sensor) and wire nuts. This kit will monitor the zone temperature in zones 2 through 6. All set point adjustments are made at the MasterStat.



IntelliZone2 • 24V Conversion Board

The IntelliZone2 • 24V conversion board communicates via Modbus with the IntelliZone2 relay board and converts the Modbus communication into typical 24VAC signals to be sent to the ABC or Premier heat pump control. This zoning system is designed for use with non-communicating heat pump controls.

IntelliZone2 Relay Board (Firmware Version 2.01 or Later)

The IntelliZone2 relay board provides basic relay logic for the damper operation and serves as a common connection point for all IntelliZone2 thermostats and the heat pump.

Communication Basics and Communication

Although some components of this zoning system communicate with each other the IntelliZone2 • 24V is designed for non-communicating heat pump controls. Communication between the thermostats, IntelliZone2 relay board and IntelliZone2 • 24V board is a 4-Wire Modbus protocol. The IntelliZone2 • 24V board converts the Modbus communication into 24VAC signals which are delivered to the heat pump control. These 24VAC signals will turn on compressor, blower, reversing valve and auxiliary heat.

The 4-wire Modbus communication lines are comprised of an R (+24VAC), C (common), a '+' and '-'. The terminals marked with a '+' and '-' should not be switched, although damage may not occur to the boards, communication is not possible. The communication voltage and current are small therefore 24 awg wire is adequate for these communication lines.

Software Versions

Software versions of the IntelliZone2 MasterStat can be found in the startup screen or in the AID Tool Aurora Config screen. The software version on the TPCC32U01 can be found on the settings screen. Firmware can be uploaded to the MasterStat or TPCC32U01 via the USB port on the thermostat. Consult your local representative or tech service for details.

NOTE: When updating the firmware on the TPCC32U01 each thermostat will need to be updated. Firmware for the MasterStat and TPCC32U01 are NOT the same. After the TPCC32U01 firmware is updated to v3.01, or later, go into the installers screen and select restore defaults. If you do not restore the default setting the zone will not be displayed on the TPCC32U01.

Wiring and Configuring the Thermostats/Sensors

The Zone Sensors should be wired with the MasterStat on Zone 1 using standard 4-wire thermostat cable (if issues with EMI, shielded cable should be used and grounded at the '-' terminal on one end). The other zones should be added sequentially on the relay board until complete. The dip switch on the back of each ZoneStat or SensorStat should be selected for the appropriate zone number; for instance, Zone 2 stat should be selected using the DIP switch on the back for 'off, off'. The TPCC32U01 will auto detect that it is attached to the IntelliZone2 relay panel and will display the screen below.



Use the up/down arrows $\blacktriangle \lor$ to select the zone. If more than one zone is assigned the same zone number an error will be displayed on the TPCC32U01 and Master-Stat. After the initial configuration, to change the zone numbers enter the configuration mode by holding a finger over the Zone number in the upper left hand corner of the Main screen for 5 sec. Select zone number and use the up/ down arrow $\bigstar \lor$ to adjust.

ZoneStats/SensorStats PCB



The setup and configuration mode should be entered at the MasterStat by holding a finger over the IntelliZone2 • 24V logo for 5 sec. The Configuration and Setup mode will appear automatically.

NOTE: These options are intended to be used by the installer. End users are not advised to change or modify any of these settings. Doing so may make your equipment stop working properly and/or may void the warranty of the zoning system as well as the equipment connected to the thermostat.



Equip 8	Damper	Staging	Zone
Lories	_		Comp
VS Fan Staging	Status	Zones	TestMode

It should be noted that the MasterStat Z2TK troubleshooting harness can be useful during setup by allowing the temporary connection of the MasterStat directly at the IntelliZone2 relay board for ease of configuration or servicing.



Equipment and Number of Zones

The first screen is Equipment and # of Zones. Here the total number of desired zones and the type of equipment is selected. Select either Single Speed or Dual Capacity. Press the up and down arrows until the desired number of zones appears. The zones should always be installed sequentially starting with the MasterStat always in Zone 1.

EQUIPMENT:	ZONES:	= ZONES:
DUAL CAPACITY		4

- Single speed equipment is limited to a maximum of 2 zones
- Dual Capacity equipment is limited to a maximum of 4 zones

NOTE: If the number of zones selected is less than 4, the remaining zones will be disabled.

Damper

The Damper screen allows the selection of either 2 wire (spring closed) or 3 wire (power open/power closed) type.



Staging

Staging allows custom selection of staging for cooling and heating, independently.

The IntelliZone2 • 24V system allows separate staging options for cooling and heating. There are four options for each mode which are explained below. As an example, staging for cooling can be set for 'Normal' while staging for heating is set for 'Faster2'. Allowing heating and cooling staging to be independent of each other will provide better comfort all year long. Once the compressor call has been initiated by a zone, the compressor will be upstaged using one of the four staging options.

Single and Dual Staging

Normal - This "as shipped" mode will upstage the blower and compressor normally.

Quicker - This mode will upstage the blower, compressor and auxiliary electric heat more expediently than "normal" mode for increased comfort.

Faster1 - This mode allows for a timed element in compressor (heating and cooling) and electric heat (heating) upstaging in 45% and 70% zones for situations in which 'Quicker' upstaging is inadequate. If the heat pump is already operating in first stage and a 45% or 70% zone has had a demand for 30 continuous minutes then second stage will be activated. If after another continuous 30 minutes the H3 demand is still present from a 45% or 70% zone, third stage will be activated until the zone call is reduced to a H2. Airflow will increase with compressor staging/EH during this period. If the heat pump is already operating in second stage and a 45% or 70% zone has had a demand for 30 continuous minutes then third stage will be activated until the demand is reduced to H2. Airflow will be increased to EH selection during this period.

Faster2 - This mode allows for a timed element in compressor (heating and cooling) and electric heat (heating) upstaging in 45% and 70% zones for situations in which 'Quicker' upstaging is inadequate. If the heat pump is already operating in first stage and a 45% or 70% zone has had a demand for 15 continuous minutes then second stage will be activated. If after another continuous 15 minutes the H3 demand is still present from a 45% or 70% zone, third stage will be activated until the zone call is reduced to a H2. Airflow will increase with compressor staging/EH during this period. If the heat pump is already operating in second stage and a 45% or 70% zone has had a demand for 15 continuous minutes then third stage will be activated until the demand is reduced to H2. Airflow will be activated to H2. Airflow will be activated to H3 the heat pump is already operating in second stage and a 45% or 70% zone has had a demand for 15 continuous minutes then third stage will be activated until the demand is reduced to H2. Airflow will be increased to EH selection during this period.

Zone Configuration

Zone configuration allows the selection of the zone size and the zone priority. The zone can be selected by touching the upper right screen text noting the zone. In this way you can cycle thru all of the active zones to view the configuration.



Zone Percentage

Selecting the zone percentage can also be calculated by using the IntelliZone2 Design software. This percentage represents an approximation of the maximum heating or cooling load percentage of the zone and thus to a certain extent volume of airflow. The IntelliZone2 • 24V allows 0, 25, 45, and 70% selections. Some general rules to follow in this selection procedure are as follows:

- Pick the larger percentage for major living areas such as family rooms, etc.
- Pick the smaller percentage for minor living areas such as dens or bedrooms.
- Pick a larger percentage if more branches are required than the load indicates due to large area per load (i.e. unfinished insulated basement).
- The IntelliZone2 Design software should be used to aid in the selection and calculation of design cfm.
- The IntelliZone2 determines modes as a proportion of the total demand. A simple example of this to begin with is a two-zone system in the cooling mode. If each zone is set at 70% we have the following scenario:

NOTE: All Zone % calculations are 'normalized using the following process: We now must determine what percentage of the total load each zone represents. To perform this operation, add the two zones together 70 + 70 = 140. One zone would then be 70/140 or 50%.

The IntelliZone2 • 24V then reduces the total demand based upon thermostat demand. A "Y1" call in the above example will result in one half of the zone demand in this case 1/2 of 50% for a 25% system demand. A common complaint is insufficient cooling when only one zone is calling for cooling. The IntelliZone2 will not initiate a "Y2" output to the unit until it senses a 51% total system demand (This is when the IntelliZone2 is set for normal upstaging). If the IntelliZone2 is set for quicker upstaging it drops the total system demand required to 41% to initiate a Y2 output.

By this example, it will require a "Y2" call from one zone (50%) and a "Y1" call from the second zone (25%). This will give us a total system demand of 50% + 25% = 75%. System demand for three-zone and four-zone systems are computed in the same manner.

Heating demand is determined in the same manner, but we now have a third stage instead of two for cooling. The IntelliZone2 assigns values as follows:

> Y1 = 40% Y2 = 80% Y3 = 100%

We know from the previous example that the IntelliZone2 • 24V will initiate a "Y2" output to the compressor when it is set to normal upstaging and 51% of total demand is needed. It will issue a "W" call to the unit when there is a 90% total demand.

It is a common assumption that if you have a house with two zones equally divided each zone should be set at an equal amount, usually 70%. As can be seen in the above example, it will take a "Y3" call from one zone as well as a "Y2" call from the second zone to obtain auxiliary heat.

This is a simple example, but three-zone and four-zone systems are calculated in the same manner. Blower speeds are not set or regulated by the zoning system. Blower speeds are set at the heat pump. As a serviceman, the temptation arises, in some instances, to influence the logic of the board by jumping "Y1" and "Y2". While this will create a quicker response, the ductwork of that zone must be capable of handling the cfm delivered by the unit (i.e., if a "Y2" signal is given to the unit, can the ductwork handle the total cfm of the unit).

When setting up a new system remember that if you have unused zones they must be set to zero. If they are not, the setting that they have will be included in the total demand preventing the other zones from operating correctly, as there will be no inputs on those zones.

The IntelliZone2 • 24V allows the selection of either comfort or economy mode in each individual zone to provide maximum savings in areas that allow it (such as workshops and basements), while maintaining perfect comfort in the zones where accurate temperature is most desired (such as bedrooms and baths).

			Intel	lliZor	ne2					
Customer:	John Q Public					GeoSyste	m Model:	049 💌		
Job:	ab: My Job					Number of	of Zones:	4 •		
Date:	Monday , Ap				Nom CFN	t :	1500			
						Min Zone	CFM.	600		
Zone Nan	ne BTU Loss	BTU Gain	Rqd CFM	/ Htg%	Clg%	Load Max ⁴	6 Zone Siz	e% Design C	FM	
Great Room	m 35000	20000	780	60	51	60	70	780	E .	Overri
Master Suit	te 9000	10000	330	16	26	26	25	600	Г	Overrie
Bedrooms	9000	8000	270	16	21	21	25	600	Г	Overrie
Basement	5000	1000	120	9	3	9	25	600	П	Overni
			1000						Г	Overnie
									Г	Overni
Totals	58000	39000	1500	101	101	116	145	2580		
Calculate	Clear	All	Reset	1		Print				
Concordio				_	-					

Zone Priority

Comfort Mode - A single zone call (Y1) for conditioning will engage the compressor and allow a minimal set point variation, thus providing ultimate comfort.

Economy Mode - A single zone call (Y1) for conditioning will be ignored by the IntelliZone2 • 24V until either a Y2 call is initiated from the same zone or another zone calls for conditioning (Y1). This allows a slightly greater set point variation than in comfort mode. This setting prevents less important zones from energizing the compressor

unless it is really needed, thus saving money. As a bonus in this mode, upon a Y1 call, the IntelliZone2 may try to precondition the zone with return air from other zones already satisfied and, in some cases, can preclude the need for energizing the compressor.

Zones - Displays the inputs that the Intellizone2 • 24V is receiving.







Test Mode - In Test mode 'Central Zone' mode can be selected. In Central mode all dampers are opened and thermostat readings are taken ONLY from the Zone 1 MasterStat. This will approximate operation without a zone system (all dampers open and Masterstat controls temperature) and can be useful during initial construction of the home or during service etc.

IEST MODE	ZONE DAM	IPERS
ON OFF	CLOSE I	CLOSE 2
SELECT OPERATION	CLOSE 3	CLOSE 4
MULTIZONE - NORMAL	303-	
CENTRAL ZONE		1.18

Also in 'Central Zone' mode each damper can be individually cycled off/on to verify operation during Installation or service. It should be noted that the MasterStat Z2TK troubleshooting harness can be useful here by allowing the temporary connection of the MasterStat directly at the IntelliZone2 relay board for ease of configuration or servicing.

Thermostat Type



NORMAL/DUAL FUEL

Normal - Used for normal operation Dual Fuel - Not Applicable - Operation is not available with IntelliZone2 • 24V since it is a non communicating system

Fan with Heat Option - Not Applicable

Aux Heat Lockout - Allows the configuration to lockout electric heat above a selected outdoor temperature. The outdoor sensor (OAT) must be installed on the IntelliZone2 Relay Board. This setting is adjustable in 5°F increments from NONE to 40°F. This will provide full heat pump capacity without electric heat above the selected temperature. When the outdoor temperature drops below the selected temperature, then electric heat will be energized when the demand is present.



Differential- This adjustment will vary the number of degrees, from the set point, before a call for heating or cooling is made. Adjustments can range between 0.2° and 4° differential. Default is 0.5° differential. (If your set point is 70° in heating, your thermostat will not call for heat until the temperature is 69.5°, with a 0.5° differential setting).

IST STAGE	2ND STAGE	AUX HEAT
0.5	0.5	0.5
•		•

Offsets

Temperature Offsets - This option allows calibration (or deliberate miscalibration) of the room temperature sensor. The Offset function only works on the MasterStat. There are various reasons why the displayed temperature would be adjusted to a higher or lower value. NOTE: Do not adjust for 30 minutes after installation because board may be heated by handling. The selected number is the number of degrees, plus or minus, which will be added to actual temperature. The numbers can range between -5° and +5°. Default values are set to 0° offset.

Temperature Offset

Remote Indoor Offset (if sensor is attached) Outdoor Offset (if sensor is attached) Humidity Offset – This option allows calibration of the humidity sensor. Adjustments can range between -10% and +10%. Default is 0% offset.

Humidity - Not Applicable

Temperature Sensors - Allows the configuration of the remote sensor to be remote only, average of remote and internal, or no remote sensor. Allows the configuration of the outdoor sensor to be zone panel, MasterStat, or no outdoor sensor. Because IntelliZone2 • 24V ships standard with an outdoor sensor this option needs to be selected.



NOTE: LAS on IntelliZone2 relay board = OAT

Accessories - Each of these options has settings for Cumulative Run Time and Calendar Time. Messages will flash at the top of the Main screen when these events are met to alert the owner that it is time service these options.

Air Filter - Cumulative Run Time default is 1000 hours and Calendar Time is 3 months. Values can range from NONE-2500 hours for Cumulative Run Time (in 100 hour increments), or Calendar Time can be set to NONE to 12 months (in 3 month increments).

Humidifier - Cumulative Run Time default is NONE hours (OFF) and Calendar Time is NONE Values can range from NONE, 400-2500 hours for Cumulative Run Time (in 100 hour increments), or Calendar Time can be set to NONE, to 12 months (in 3 month increments).

- UV Lamp Cumulative Run Time default is NONE hours (OFF) and Calendar Time is NONE. Values can range from NONE, 400-3600 hours for Cumulative Run Time (in 100 hour increments), or Calendar Time can be set to NONE to 48 months (in 3 month increments).
- *Air Cleaner* Cumulative Run Time default is 0 hours (NONE) and Calendar Time is NONE. Values can range from NONE, 400-2500 hours for Cumulative Run Time (in 100 hour increments), or Calendar Time can be set to NONE to 12 months (in 3 month increments)

Dealer Information - Allows the input of the dealer name, phone, address, e-mail and website. Simply press the screen segment where you want to enter information and a keypad will appear.

Fault Status - Shows the last 10 IntelliZone2 \bullet 24V system Faults (heat pump fault history is displayed at the heat pump). The faults can be cleared or refreshed from this screen.

Restore Defaults - This will allow you to revert to the factory default settings.

Restart Thermostat/Upgrade Software - This allows a convenient way to restart the thermostat or upload the latest software using the USB port without killing power to the whole system.

USB - Allows the import and export of data using the USB port. Importation of: Installer settings, User Settings, Program, Dealer Details

Exportation of: Installer settings, User Settings, Program, Dealer Details

Data Logging - Allows the USB thumb drive to record the data from the zoning system every 5 seconds. Do not collect data for more than 5 days otherwise file will be too large to open.

 $\textit{F^{o}/C^{o}}$ - Allows selection of either Fahrenheit or Celsius temperature scale

Residential/Commercial - Future Use.

Photo Upload - The MasterStat will allow personal photo upload to be displayed once the thermostat goes into sleep mode. The MasterStat can only accept photos that are TCI format. Common photo formats can be converted to the TCI format, which is used by the thermostat, by using our photo converter software. Once the photos have been converted and uploaded to the MasterStat they will be displayed as a slide show when the thermostat goes into sleep mode. Sleep mode occurs after 5 minutes of inactivity (no screen touches). The photo conversion software and instructions for uploading the photos can be found at www.auroracontrols.com

AWL Status - Not applicable.

Description of Operation - Package Unit

IntelliZone2 • 24V Operation

Upon a call (or calls) from the zones, the IntelliZone2 • 24V "weighs" each zone based upon two components: 1) the level of call (Y1, Y2, Y3) coming from the zone; and 2) the size of the zone (zone % selected). This gives a very accurate picture of not only overall heating or cooling requirements (as in other control methods), but also how much heating or cooling is really required for each separate zone.

This, in turn, defines how much compressor (1st or 2nd stage), blower and auxiliary heat should be engaged for each particular situation. The result is a system that utilizes lower compressor speed more often for improved comfort and energy savings, while relying upon auxiliary heat less often for more energy savings than non-zoned systems.

Heating, Unit 1st stage

(Single/Dual Capacity Compressor and Variable Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 1st stage (Y1). Blower speed will be the 'L' setting of the ECM which is set up at the heat pump control.

Heating, Unit 1st stage (Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 1st stage (Y1). Blower speed will be the 'Y1' setting of the 5-Speed ECM which is set at the motor.

Heating, Unit 2nd stage

(Single/Dual Capacity Compressor and Variable Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 2nd stage (Y1, Y2). Blower speed will be the 'H' setting of the ECM which is set up at the heat pump control.

Heating, Unit 2nd stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 2nd stage (Y1, Y2). Blower speed will be the 'Y2' setting of the 5-Speed ECM which is set at the motor.

Description of Operation - Package Unit cont.

Heating, Unit 3rd Stage

(Single/Dual Capacity Compressor and Variable Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 3rd stage (Y1, Y2, W). Blower speed will be the 'H' (Premier control) or 'Aux' (ABC control) setting of the ECM which is set up at the heat pump control.

Heating, Unit 3rd Stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 3rd stage (Y1, Y2, W). Blower speed will be the 'W' setting of the 5-Speed ECM which is set at the motor.

Cooling, Unit 1st stage

(Single/Dual Capacity Compressor and Variable Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and O being translated into unit call 1st stage (Y1, O). Blower speed will be the 'L' setting of the ECM which is set up at the heat pump control.

Cooling, Unit 1st stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and O being translated into unit call 1st stage (Y1, O). Blower speed will be the 'Y1' setting of the 5-Speed ECM which is set at the motor.

Cooling, Unit 2nd stage

(Single/Dual Capacity Compressor and Variable Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and O being translated into unit call 2nd stage (Y1, Y2, O). Blower speed will be the 'H' setting of the ECM which is set up at the heat pump control.

Cooling, Unit 2nd stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and O being translated into unit call 2nd stage (Y1, Y2, O). Blower speed will be the 'Y2' setting of the 5-Speed ECM which is set at the motor.

Dehumidification (Variable Speed ECM)

If dehumidification is desired it is set via the AID Tool on the ABC control by selecting -5% to -15% in the cooling airflow setup or by setting SW2-4 to OFF on the Premier control (85% of normal CFM). Not available with 5-Speed ECM

Emergency Heat

Emergency heat mode may be engaged by selecting at the MasterStat. All zone thermostat fault LED's begin to flash two quick flashes, followed by a pause, indicating that emergency heat mode has been activated. The temperature of the structure will be controlled by the zone 1 MasterStat while other zones are ignored. When a demand for heat occurs at the MasterStat all zone dampers are opened and emergency heat is energized. Emergency heat will continue to operate until the MasterStat demand is satisfied.

Emergency heat mode may be exited by selecting OFF (or one of the other mode selections) at the MasterStat, as well as all zone thermostat fault LED's stop flashing, indicating emergency heat mode has been deactivated and normal IntelliZone2 operation may resume.

Continuous Blower

All dampers are open and the unit's blower will be operated while heating or cooling is suspended for any zone(s) selected for continuous blower operation at the zone thermostat. Upon any heating or cooling call to the unit, all continuous blower operation ceases.

Lockout Mode

(Single/Dual Speed Compressor)

During the unit lockout mode, the appropriate Fault code will be communicated to the MasterStat and the blower will operate continuously. If the collective zones translate into a > 24% heating call, emergency heat operation will occur and all zone dampers will open. Blower speed will be highest selected speed setting at the heat pump.

Wiring Schematic

IntelliZone2 Wiring System with Conversion Module



NOTE: This drawing is for visual reference for wiring and configuring a zone. Do not skip zones as shown here. Zones MUST be wired in numerical sequence.

Wiring Schematic cont.



Damper Specifications

General

Model ZDRT3 and ZDCT3 are "3-wire" motorized rectangular and circular dampers utilizing a 24VAC actuator to power open and power close the damper in a period of 95 seconds or less. The ZDRT2 and ZDCT2 are "2-wire" motorized rectangular and circular that use a dampers 2-wire actuator to power close and spring open the damper. All dampers are constructed of heavy gauge G90 galvanized steel.

Damper/Actuator Features

The IntelliZone2 system utilizes a "3-wire" power open/ power close damper actuator featuring:

- Brushless DC Motor (3-wire only)
- Adjustable open position (3-wire only)
- Manual damper release lever (3-wire only)
- No-stall brushless motor for long life
- Up to 2 in. W.G. differential pressure capability
- Magnetic Clutch (3-wire only)
- Quick replacement
- Low power draw
- Capable of 45 in. lbs. of torgue minimum (45 in. lbs. running or breakaway)
- 95 second opening (3-wire only)
- 95 second closing (3-wire only)

ZDR - Rectangular Damper Features

- 18-gauge G90 galvanized sheet steel using the "toggle lock" fastening system to increase corrosion resistance
- Damper position indicator
- · Integral cable strain relief
- Available in sizes 8" H x 8" W through 14-inch H x 30-inch W
- Air leakage less than 6% @ 2 in. W.G. (AMCA 500-75)
- Nylon bearing to prevent binding

ZDC - Circular Damper Features

- 18-gauge G90 galvanized sheet steel using the "toggle tab lock" fastening system to increase corrosion resistance.
- Double beading to maintain roundness and rigidity.
- One straight and one crimp end.
- Nylon end bearing to prevent binding.
- Damper blades which close against a 1" foam seal for air tightness.
- Damper position indicator.
- Integral cable strain relief.
- Available in 5-inch through 18-inch diameters.
- Air leakage less than 6% @ 2 in. W.G. (AMCA 500-75)





Model ZDR Rectangular Dampers

WIDTH IN INCHES	8" HIGH	10" HIGH	12" HIGH	14" HIGH
8	ZDR0808T2, T3	ZDR1008T2, T3	ZDR1208T2, T3	ZDR1408T2, T3
10	ZDR0810T2, T3	ZDR1010T2, T3	ZDR1210T2, T3	ZDR1410T2, T3
12	ZDR0812T2, T3	ZDR1012T2, T3	ZDR1212T2, T3	ZDR1412T2, T3
14	ZDR0814T2, T3	ZDR1014T2, T3	ZDR1214T2, T3	ZDR1414T2, T3
16	ZDR0816T2, T3	ZDR1016T2, T3	ZDR1216T2, T3	ZDR1416T2, T3
18	ZDR0818T2, T3	ZDR1018T2, T3	ZDR1218T2, T3	ZDR1418T2, T3
20	ZDR0820T2, T3	ZDR1020T2, T3	ZDR1220T2, T3	ZDR1420T2, T3
22	ZDR0822T2, T3	ZDR1022T2, T3	ZDR1222T2, T3	ZDR1422T2, T3
24	ZDR0824T2, T3	ZDR1024T2, T3	ZDR1224T2, T3	ZDR1424T2, T3
26	ZDR0826T2, T3	ZDR1026T2, T3	ZDR1226T2, T3	ZDR1426T2, T3
28	ZDR0828T2, T3	ZDR1028T2, T3	ZDR1228T2, T3	ZDR1428T2, T3
30	ZDR0830T2, T3	ZDR1030T2, T3	ZDR1230T2, T3	ZDR1430T2, T3

NOTES: Actuators mounted on "H" dimension. *T2 indicates 2 wire (power close, spring open) dampers. T3 indicates 3 wire (power close, power open) dampers.

Model ZDR

Rectangular Damper

Circular Damper



Model ZDC Circular Dampers Selection*

Diameter	Part No.	Length
6" Round	ZDC06T2, T3	9"
8" Round	ZDC08T2, T3	10"
10" Round	ZDC10T2, T3	11"
12" Round	ZDC12T2, T3	12"
14" Round	ZDC14T2, T3	14"
16" Round	ZDC16T2, T3	16"
18" Round	ZDC18T2, T3	18"

NOTES: *T2 indicates 2 wire (power close, spring open) dampers. T3 indicates 3 wire (power close, power open) dampers.

Model ZDC

Zone Selection

Selecting zoning areas of a home or office is the first step required for successful IntelliZone2 • 24V setup. IntelliZone2 • 24V allows four independent zones of operation on dual capacity equipment and two independent zones of operation on single-speed equipment. Clearly, most homes and offices have more than four rooms. What must be decided is, "Given a maximum of four or two different zones of operation, which rooms in the house or office will be best suited under the control of the same sensor?" There are two basic ways to accomplish this:

- 1. Zoning by Use and Occupancy, or
- 2. Zoning by Outside Exposure

Zoning by Use and Occupancy

For a typical residence, different rooms in the house are used or occupied at different times during the day. A typical single story home has three bedrooms, a kitchen, a living room, a dining area, bathroom(s), and a family room as shown below in Figure 1.

Never place more than one zone in a single room. Note that the type of use in each room or group of similarly used rooms determines the assigned zone. Figure 1 illustrates a four zone example of zoning by use.

The kitchen, dining, living, family, and utility rooms are excellent choices for a separate zone because they are commonly occupied during the same time of day and share common exposures. IntelliZone2 • 24V will provide more conditioned air to these areas when they are in use and less to other areas of the house when unoccupied.

It is doubtful that the living room, family room, kitchen, and bedrooms will all be occupied at the same time. For most of the year, the family room will be occupied at different times of the day than the living room and bedrooms.

The master suite and bedrooms should almost always be on separate zones than the main living areas because each area tends to be occupied at different times. Obviously, bedrooms are usually occupied during the night, not during the day when the living area of the house is occupied. With IntelliZone2 • 24V, the bedrooms can be "setback" during the day and the main living areas "setback" at night. This allows the HVAC equipment to concentrate on the kitchen and living areas when occupied and on the bedrooms at night when the rest of the house may be unoccupied.

A feature in a residence which can dictate zoning is multiple stories or floors. In a two story structure, the upper and lower floors will have different heating or cooling demands. These differences can be attributed to heat migration (the tendency of heat to rise), types of use, occupancy, and the roof heat load.

Another example is a small doctor's office. The zones to consider would be the waiting room, patient rooms, lab, and office areas. The waiting room is an excellent zone because the number of people will vary during the day; usually, an exterior door is opened frequently, and these rooms require large amounts of air for ventilation. Patient rooms are another good choice for a zone; usually occupied by one to three people with tight requirements on temperature needed to ensure comfort. A lab or similar area could be a separate zone because of the different type of use as compared to the rest of the building. Other good commercial candidates might include small to medium size dentist offices, retail stores with employee lounges and offices, general commercial offices with computer rooms or conference rooms, car dealerships with show rooms, general offices, and parts rooms.

Zoning by Outside Exposure

Zoning by the exterior exposure considers the time of day when the peak cooling and heating loads occur. Zoning by exterior exposure should be considered when the following two conditions exist:

- 1. There are distinctly different rooms or areas along the south and west exposures, and the building has a large area of glass on those exposures. An example is a room where over half of the cooling load is due to transmission through the glass alone.
- 2. There are a relatively small number of people in the building and a small number of people occupying offices or spaces along the south or west sides of the building. In short, the heat gain due to people and the ventilation required for the occupants is small when compared to the overall cooling requirements for the building.

Zoning by exposure is not the normal method of zoning for most residences. The exceptions to this rule are rooms along the south or west which have large amounts of glass. Generally bedrooms on the southwest exposure require similar levels of heating or cooling because the time of use precludes heat gain from the sun as a major factor in occupant comfort. Exceptions include large windows or other features.

Using the zoning by exposure method in an office can be more difficult than in a home. If the predominant load in the building is people, the IntelliZone2 • 24V should follow the major occupancies in the building as determined by the occupants. If there are few people in the building, then zoning by exposure becomes prevalent since the heat load applied to the individual offices or rooms is dominated by the exposure and time of day. In all cases, judgement is required due to variations in climate, floor plan, type and time of use, glass areas, and glass orientation.

If still unsure which areas or offices to place in a particular zone, the best method is to use load calculations such as ASHRAE or another reliable method. Once this is done, compare the hours to peak load (both heating and cooling) and group offices together that have approximately the same time of day for the peak loads.

Zone Selection cont.

General Zone Selection Rules

- Minimum of three branch runs per zone.
- Zone together areas of like uses, but separate areas based on differing uses
- Avoid grouping rooms of different levels or floors into the same zone.
- Avoid grouping rooms with opposite sun or weather exposures in the same zone.

NOTE: Ensure zone duct is designed to handle cfm required

Locating the Thermostats

The thermostats must be located in the room or zone that each controls. Locate a thermostat about five feet above the floor. Do not locate a thermostat where it may be exposed to direct sunlight, drafts or direct supply air. Do not place a thermostat on an outside wall. Follow the same guidelines that apply with standard thermostat installation. If two or more rooms are on a single zone, locate the thermostat in a hallway or area where it can sense the return air from all rooms.



Sample Floor Plan with Four Zone Example

IntelliZone2 Design Software

The IntelliZone2 Design software provides many calculations required to properly design and configure the IntelliZone2 system. This software is available free of charge online at our secure site. Loads and equipment are input to properly assess minimum zone duct design and suggest zone %.

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Special Zoning Applications

Residential

Unfinished Basement

- Return air ducts are required to all zones.
- Careful design of ductwork, including return air, for future finishing is crucial.
- Insulated basements, in general, require very little space conditioning. However, the floor space can be substantial. To provide adequate air movement, more air flow will be required than the space conditioning load would indicate.
- In the North, an unfinished basement can be difficult to raise above 65° F in the winter due to its large mass of exposed concrete and typically minimal supply and return ductwork. In the summer, damper leakage occurring from cooling calls in other zones, along with cool basement temperatures, can actually produce a heating call in the basement. Use a "cooling only" mode on the basement zone thermostat in the summer If this becomes an issue.
- Continuous blower selection on the zone thermostat can help circulate some of the cooler air to other zones in the summer and help dehumidify the basement area.

Open Entry/Stairwell in a Multi-Story Home

• Large open areas between two floors allow a tremendous volume of air to rise to the upper floor causing overheating in the winter and undercooling in the summer. Although running a continuous blower can help recirculate the air between floors, a zone system will provide the conditioning exactly to the zone that needs it. Be careful that the system doesn't cool the upper level while heating the lower level in the winter.

Garage, Unused or Unconditioned Zone

- Conditioned garages should be insulated and sealed as tightly as possible to avoid excessive energy use. Although a dedicated space conditioning unit installed specifically for the garage is the best choice, this is not always possible. If the garage zone is being conditioned by the main system, typically only the supply air is ducted. The thermostat setpoints, and thus the amount of supply air, should be limited to avoid increasing air infiltration to the home due to the negative pressure. Main unit return air ducts are not allowed by most building codes due to the chance of recirculating fumes from the garage throughout the home.
- Unused zones can include guest bedrooms.
 Unconditioned zones may include unfinished areas. Both
 of these represent areas in which reduced setpoints
 are desired to limit energy use. In these zones, a
 continuous blower speed should not be selected. Due
 to the common return system with other zones, the
 setpoint should be no more than 4° F off from other
 zone setpoints. If a larger setback is desired, a return
 duct damper system should be installed in the zone to
 more fully isolate the zone from the rest of the home.

In combination with return air dampers in scenarios where large setbacks or unconditioned zones are desired that zone must also be isolated from the conditioned structure with doors, partitions, etc. to avoid air mixing.

Small Zone

If a group of rooms is zoned but constitutes less than 25% of the total system load, the duct system needs to be designed to handle the minimum 25% of the system air flow (25% in dual and 50% in single-speed equipment). For example, an 049 system (1500 cfm max and 600 cfm minimum) would have a minimum design zone of 375 cfm (25% x 1500 cfm = 375 cfm). When this zone calls, the unit will push 700 cfm through the ductwork designed for 375 cfm. Although higher velocity will be encountered here, the noise level and throw should not be objectionable or even noticeable. This also eliminates the need for a bypass damper. A minimum of three branch runs should be employed in any zone to limit the effects of one branch duct being blocked by shoes, furniture, etc.

Sun Room

 A sunroom can present a tremendous cooling load and will likely require a higher cooling setpoint. Such rooms represent areas in which reduced setpoints would be desired to limit energy use. In these zones, continuous blower should not be selected and, due to the common return system with other zones, the setpoint should be no more than 4° F off other zone setpoints. If a >4° F setback is desired, a return duct damper system should be installed in the zone to more fully isolate it from the rest of the home.

Commercial Conference Room/Office

• Frequently, conference room(s) and office(s) are grouped together on the same zone due to the direction of exposure. However, when a closed-door conference is held with 12 people, it frequently becomes uncomfortable for either the conference room occupants or one of the office occupants (due to the tremendous difference in loads present within the zone). Here, zoning can solve the problem easily by providing the exact cooling where and when needed.

Peak Heating and Cooling Demands

Cooling-Dominated Structures

In cooling-dominated structures such as commercial buildings and southern residential homes (where electric heat is rarely needed as an auxiliary heat source), up to five load calculations need to be performed. Commercial hourly peak load calculations on all of the four zones under control of the IntelliZone2 • 24V System are required. This information sizes the supply air ductwork and the zone damper properly. The fifth load is the entire building (all four zones). Why perform this step? Because the different zones have different times of day when they need peak cooling or heating. The actual peak cooling or heating load is usually less than the sum of the peak loads for the four zones.

The load calculation for the entire structure is used to size the HVAC equipment only. Ductwork branches and zone dampers are sized using the peak zone conditions for each particular zone. The difference between the sum of the peak loads for the individual zones and the peak load for the entire building is called "diversity".

Diversity is a measurement of the effective cooling or heating capacity added to the system due to zoning. The physical heating or cooling capacity is not increased, but because it is more effective, HVAC equipment can be sized smaller using zoning diversity. This represents the first cost savings of the IntelliZone2 • 24V Comfort Zoning System. Secondary savings are attributed to the lower operating costs.

Many popular software packages or HVAC residential loads now calculate peak zone loads; check your software package for its capability.

Heating-Dominated Structures

In heating-dominated structures, such as northern residential homes (where units are generally sized with a small amount of electric heat installed as an auxiliary heat source), diversity may be present in cooling; however, the unit size is dictated by the heating load and diversity is rarely present. In this application, a simple room-byroom or zone-by-zone analysis can be performed with the resultant sum of the rooms or zones taken as the whole house load. The table below lists the four zone loads of this example home.

NOTE: Dual Capacity unit has a 70% low capacity output, therefore minimum cfm required per zone is 40% of nominal cfm.

Example Four Zone Load Summary

	Htg Btu/h	Htg cfm	Total Clg	Sens Clg	Clg cfm	Max cfm	Adjusted 100% cfm	Min cfm Req'd.	Design cfm	# of Branch	Actual cfm %	Actual Load %	Zone DIP %
Zone 1 Main Living													
Kitchen	2259	73	3128	2400	145	145			118	1			
Family	4264	138	6660	5128	311	311			252	2			
Utility	3002	97	1614	1243	75	97			78	1			
Living/Dining	6351	205	7158	5511	334	334			271	3			
Total	15876	512	18560	14282	866	887	718	600	718		29%	34%	45%
Zone 2 Bedrooms													
Bdrm 1	3224	104	1939	1752	106	106			240	2			
Main Bath	892	29	284	407	25	65			147	1			
Bdrm 2	2708	87	1692	1550	94	94			213	1			
Total	6824	220	3915	3709	225	265	215	600	600		24%	15%	45%
Zone 3 Master Suite													
Mstr Bdrm	2806	91	2294	1766	107	107			351	2			
Mstr Bath	2350	76	1504	1158	70	76			249	1			
Total	5156	166	3798	2924	177	183	148	600	600		24%	11%	45%
Zone 4 Basement													
Total	19123	617	5007	3967	240	517	419	600	600	4	24%	41%	45%
Total Zones	46979	1515	31280	24882	1508	1852	1500		2518				
Total House	46290	@ 70°F	32822	@ 20°F		123%	100%		168%				

Unit Data Model	Nom Hi cfm	Min Lo cfm	40% Nom cfm
049	1500	1350	600

System Sizing

HVAC Equipment

The HVAC equipment size should always be determined by performing a load calculation on the entire building or the area of the building that will be serviced by the equipment. Most of the time, this peak load will be less than the sum of the peak loads from the four zones. Remember that each of the peak loads for the individual zones will usually occur during different times of the day. The building peak load or "block" load takes this into account and is the most accurate means of sizing the HVAC equipment. Performing load calculations helps eliminate much of the guesswork involved with equipment sizing.

Transformers

Providing adequate transformer power (VA) to supply the system is an important requirement. Each IntelliZone2 3-wire damper requires 3.0VA at nominal voltage (7.0VA for 2-wire). The standard available transformer is a 75VA with circuit breaker (Part # ZTK240). The Transformer 'VA' Calculation table shows a sample sizing procedure that should be carried out for each installation. If the total VA is greater than 75VA, then a second transformer should be wired in parallel to provide a total power capability of 150VA. Maximum recommended dampers are 12.

Transformer 'VA' Calculation (3-wire actuator)

	Total VA Draw	24.0 VA
Zone 4 Dampers	Power to 3 IZ2 Dampers	9.0 VA
Zone 3 Dampers	Power to 2 IZ2 Dampers	6.0 VA
Zone 2 Dampers	Power to 1 IZ2 Dampers	3.0 VA
Zone 1 Dampers	Power to 2 IZ2 Dampers	6.0 VA

Ductwork

If the installed ductwork is not large enough to handle the peak zone loads, the HVAC system will fail to maintain comfort in these zones. This will defeat the purpose of the IntelliZone2 • 24V System. An analogy to this is the water supply piping to a residence. In many cases, the pipe supplying the entire home is a one-inch diameter pipe. This pipe supplies all of the lavatories, showers, tubs, kitchen, spigots, and clothes washer. There may be three outdoor spigots and two showers in the house, but virtually never are the pipes to these devices found to be less than 1/2-inch diameter. Once again, the reason is diversity. The HVAC ductwork must be sized properly so when any one of the IntelliZone2 • 24V System's zones demands capacity, the ductwork has the ability to supply it. Using the IntelliZone2 Design software can help limit the ductwork oversizing.

Supply Ductwork

When sizing the supply air system and the return air system (if applicable), the diversity used to size the HVAC equipment plays a role here as well. The supply air ductwork should be of sufficient size to handle the HVAC air handler cfm before any branching occurs. After branching the ductwork to one or more of the zones, the supply or return air ductwork cannot be reduced in size to the extent that normally would be expected in a HVAC system. The reason is the diversity and peak zone.

NOTE: Dual Capacity unit has a 70% low capacity output, therefore minimum cfm required per zone is 40% of nominal cfm.

Capacity	Model	Max CFM	Zone Design CFM	CFM Percentage		
Single Speed	030	1000	700	50		
	036	1200	850	50		
	042	1300	900	50		
	048	1500	1000	50		
	060	1800	1100	50		
	070	2000	1100	50		
Dual Capacity	024/026	800	600	40		
	036/038	1200	600	40		
	048/049	1500	800	40		
	060/064	1800	950	40		
	072	2000	1100	40		

IntelliZone2 • 24V CFM Design

Return Ductwork

Return air ductwork should be adequate in each zone to return the same amount of air delivered to the zone. In certain rooms, returns are not allowed by code or not desirable (kitchens and baths, respectively). Returns in other rooms in that zone should be sized larger to compensate.

General Rules:

- Minimize the number of dampers and plan to install the dampers as close to the main trunk as possible to limit duct leakage. **CAUTION**: When installing the IntelliZone2
 - 24V in a structure with fossil fuel (oil, gas, propane) appliances, it is important that both supply and return dampers are used in each zone to avoid potential backdrafting of fossil-fueled appliances.
- The IntelliZone2 Design software should be used to aid in the selection and calculation of design cfm.

System Sizing cont.

Four Zone Ductwork Example (Delivery cfm)



General Installation Guidelines

General rules to follow when installing a zone system:

CAUTION: When installing the IntelliZone2 • 24V in a structure with fossil fuel (oil, gas, propane) appliances, it is important that both supply and return dampers are used in each zone to avoid potential backdrafting of fossilfueled appliances.

- Up to four zones with dual capacity (two with singlespeed units)
- All dampers should be located as close to the main trunk as possible to limit the amount of pressurized trunkline and thus limit air leakage.
- No less than three branch runs in a zone to prevent a single branch obstruction (curtains or clothes etc.) from affecting unit airfow.

- Insulate and seal around rectangular dampers to prevent leakage.
- All dampers must be wired with 18-gauge wire. (Note: Crimp connections should never be used on solid conductor wire.)
- Ensure that the transformer can handle the power requirements of the system.
- No more than three dampers per zone.
- Ductboard-mounted dampers should be supported within six inches of the damper due to the weight and stress on the ductboard.

IntelliZone2•24V with SAH Air Handler

Description of Operation - Split System

IntelliZone2•24V Split Operation

For the split system to be compatible with IntelliZone2 there must be either an ABC or Premier controls in the compressor section.

Upon a call (or calls) from the zones, the IntelliZone2 "weighs" each zone based upon two components: 1) the level of call (Y1, Y2, Y3) coming from the zone; and 2) the size of the zone (zone % selected). This gives a very accurate picture of not only overall heating or cooling requirements (as in other control methods), but also how much heating or cooling is really required for each separate zone.

This, in turn, defines how much compressor (1st or 2nd stage), blower and auxiliary heat should be engaged for each particular situation. The result is a system that utilizes lower compressor speed more often for improved comfort and energy savings, while relying upon auxiliary heat less often for more energy savings than non-zoned systems.

Heating, Unit 1st stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 1st stage (Y1). Blower speed will be the 'Y1' setting of the 5-Speed ECM which is set at the motor.

Heating, Unit 2nd stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 2nd stage (Y1, Y2). Blower speed will be the 'Y2' setting of the 5-Speed ECM which is set at the motor.

Heating, Unit 3rd Stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 3rd stage (Y1, Y2, W). Blower speed will be the 'W' setting of the 5-Speed ECM which is set at the motor.

Cooling, Unit 1st stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and O being translated into unit call 1st stage (Y1, O). Blower speed will be the 'Y1' setting of the 5-Speed ECM which is set at the motor.

Cooling, Unit 2nd stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and O being translated into unit call 2nd stage (Y1, Y2, O). Blower speed will be the 'Y2' setting of the 5-Speed ECM which is set at the motor.

Description of Operation - Split System cont.

Emergency Heat

Emergency heat mode may be engaged by selecting at the MasterStat. All zone thermostat fault LED's begin to flash two quick flashes, followed by a pause, indicating that emergency heat mode has been activated. The temperature of the structure will be controlled by the zone 1 MasterStat while other zones are ignored. When a demand for heat occurs at the MasterStat all zone dampers are opened and emergency heat is energized. Emergency heat will continue to operate until the MasterStat demand is satisfied.

Emergency heat mode may be exited by selecting OFF (or one of the other mode selections) at the MasterStat, as well as all zone thermostat fault LED's stop flashing, indicating emergency heat mode has been deactivated and normal IntelliZone2 operation may resume.

Continuous Blower

All dampers are open and the unit's blower will be operated while heating or cooling is suspended for any zone(s) selected for continuous blower operation at the zone thermostat. Upon any heating or cooling call to the unit, all continuous blower operation ceases.

Lockout Mode

(Single/Dual Speed Compressor)

During the unit lockout mode, the appropriate Fault code will be communicated to the MasterStat and the blower will operate continuously. If the collective zones translate into a > 24% heating call, emergency heat operation will occur and all zone dampers will open. Blower speed will be highest selected speed setting at the heat pump.

SAH 5 Speed ECM (SAH Option A)

5-Speed ECM Constant Torque Motors

The 5-Speed ECM is a 'Constant Torque' ECM motor and delivers air flow similar to a PSC but operates as efficiently as an ECM Motor. Because it's an ECM Motor, the 5-Speed ECM can ramp slowly up to down like the ECM motor. There are 5 possible speed taps available on the 5-Speed ECM motor with #1 being the lowest airflow and #5 being the highest airflow. These speed selections are preset at the time of manufacture and are easily changed in the field if necessary.

If more than one tap are energized at the same time, built in logic gives precedence to the highest tap number and allows air flow to change with G, Y1, Y2 and W signals. Each of those 5 speeds has a specific 'Torque' value programmed into the motor for each speed selection. As static pressure increases, airflow decreases resulting in less torque on the rotor. The motor responds only to changes in torque and adjusts its speed accordingly.

The 5-Speed ECM motor is powered by line voltage but the motor speed is energized by 24 VAC.

5-Speed ECM Benefits:

- High Efficiency
- Soft Start
- 5 speeds with up to 4 speeds on-line
- Built-in logic allows air flow to change with G, Y1, Y2 and W signals
- Super efficient low airflow continuous blower setting.

Setting Blower Speed - 5-Speed ECM

5-Speed ECM blower motors have five (5) speeds of which three (3) are selectable on single speed and four (4) are selectable on dual capacity.



Caution: Disconnect all power before performing this operation.

5-Speed ECM Motor Connections -Single Speed Splits



5-Speed ECM Motor Connections -Dual Capacity Splits



Wiring Schematic

Split Units



Wiring Schematic cont.

Split Units AXB and 5 Speed ECM



Wiring Schematic cont.

Split Units AXB and 5 Speed ECM



Notes

Revision Guide

Pages:	Description:	Date:	By:
Misc.	Updated Schematics, Added new Air Handler information	10 Apr 2017	JM
Misc.	Updated, Added TPCC32U01 and SensorStat	14 Dec 2016	MA
All	First Published	12 Mar 2015	MA

Product: Type: Size:

IntelliZone2 Comfort Zoning System Four Zone Capability Document: Specification Catalog and Design Guide

